

# PROLINE

professional welding supplies

**LINCOLN**  
**ELECTRIC**  
THE WELDING EXPERTS®

## MULTI-PROCESS INVERTER WITH PULSE MODE

### SPEEDTEC® 320CP



### Robust and reliable industrial multi-process compact inverter with pulse mode

SPEEDTEC® 320CP utilises the very latest power source technology for efficiency and lower energy consumption. A lot of options are available to make the welder tasks easier. A wide range of synergic programs are available as standard allowing simple yet precise control of welding parameters for the best results every time. Pulsed MIG process is great for low spatter, low heat input and out-of-position applications – makes any operator a better welder!

### Why Speedtec® 320CP ?

#### User friendly control panel

- Easy settings and process selection

#### Technological Advanced

- 99 programs, call programs with trigger, welding cycle sequencer

#### Ready for the heaviest industrial conditions

- Developed and tested under the hardest conditions to give you the reliability you need

#### Synergic mode

- More than 100 synergic programs are available for precise control of welding parameters

#### Modular concept

- To meet all user requirements

#### Processes

MIG, FCAW, Stick, Lift TIG

#### Applications

- metallic construction (on site and in workshop)
- workshop and yard maintenance

#### Output



#### Input



#### Product Number

K14168-1



THE LINCOLN ELECTRIC GREEN INITIATIVE

Inverter Technology  
reduces energy demand

## SPECIFICATIONS

Product Number	Primary Voltage (50-60Hz)	Current Range (A)	Rated Output	I <sub>IEFF</sub>	Weight (kg)	Dimensions WxLxD (mm)	Protection Class	Warranty
K14168-1	400/3Ph +/- 20%	15-320	320A@40% 280A@60% 220A@100%	18.7	37	743 x 335 x 534	IP23	3 years

## EASY SYNERGIC INTERFACE

User friendly complete synergic panel which includes the possibility to weld steel, stainless steel and even aluminium with the Pulse current.



- 1 Voltage Display
- 2 Voltage Adjusting
- 3 Process Selection:
  - Coated electrode · Flat current · Speed short arc · Pulse
- 4 Gas Selection
- 5 Selected Parameters Display
- 6 Selection and adjusting of parameters:
  - Welding current · Wire speed · Thickness
- 7 Wire Diameter Selection
- 8 Base Material Selection

## SEQUENCER MODE

A special welding cycle that swaps two different wire speeds

### Advantages:

- Giving perfect bead aspect three times faster than TIG welding
- Less distortion on thin plate
- Low heat input for good mechanical structure and characteristics



## OPTIONS AND ACCESSORIES

Description	Product Number
Remote control	W000275904
Aluminium kit 1.0-1.2mm	W000277622
COOLARC-46	K14105-1
Powercraft® 360G (4m)	KA36040
Powercraft® 500W (4m) water cooled	KA50140



COOLARC-46